



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3716
Job Sheet 168246



Part No: 646.3716

Job Qty: 10 ea

Part Name: Gauge Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/25/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEET 7 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/24/17	11/24/17	0.00	0.00	Start Up Container		DL 17/12/28
110	Waterjet	10 pcs	11/24/17	11/24/17	0.00	0.32	Waterjet1		DL 17/12/28
120	QC	10 pcs	11/24/17	11/24/17	0.00	0.00	QC2		DL 17/12/28
130	QC	10 pcs	11/24/17	11/24/17	0.00	0.00	QC8		38
140	Brake NC	10 pcs	11/25/17	11/25/17	0.04	0.28	Brake NC 2		9-38 SB
150	QC	10 pcs	11/25/17	11/25/17	0.00	0.00	QC5		28
160	Outsource	10 pcs	11/25/17	11/25/17			ATG001-VC Outsource 4		AT 18/03/01
170	QC	10 pcs	11/25/17	11/25/17	0.00	0.00	QC5		38
180	Packaging	10 pcs	11/25/17	11/25/17	0.00	0.00	Packaging3		9-38
190	QC21-SA	10 Ea	11/25/17	11/25/17	0.00	0.00	QC21		21 MAR 05 2018

Part Op 110 - 1-Cut as per Dwg ***GRAIN ALONG 2.41****

Descriptions: 140 - USE 5/32" RAD DIE

160 - Issue P/O to ATG : _____

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

P10:038962

DATE FEB 07 2018

13
9-38

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080	0	68	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 7:07 AM dart.boucher.sylvie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

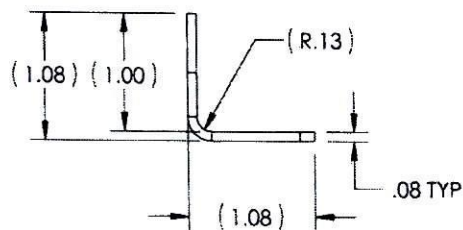
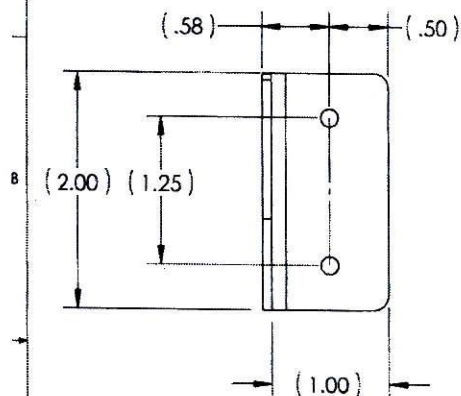
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descr _____	DISPOSITION Gauge Bracket  S027170 DART AEROSPACE	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Tube _____</td> <td>Cross tube _____</td> <td>Water Jet _____</td> <td>Engineering _____</td> </tr> <tr> <td>ing _____</td> <td>Small Fab _____</td> <td>Prod. Eng. Coord. _____</td> <td>Quality _____</td> </tr> <tr> <td>ing _____</td> <td>Finishing _____</td> <td>Rec/Store/Packaging _____</td> <td>Other _____</td> </tr> <tr> <td>Fab _____</td> <td>Composite _____</td> <td>Supplier _____</td> <td></td> </tr> </table>	Tube _____	Cross tube _____	Water Jet _____	Engineering _____	ing _____	Small Fab _____	Prod. Eng. Coord. _____	Quality _____	ing _____	Finishing _____	Rec/Store/Packaging _____	Other _____	Fab _____	Composite _____	Supplier _____		Effective : _____ Disposition X
Tube _____	Cross tube _____	Water Jet _____	Engineering _____																
ing _____	Small Fab _____	Prod. Eng. Coord. _____	Quality _____																
ing _____	Finishing _____	Rec/Store/Packaging _____	Other _____																
Fab _____	Composite _____	Supplier _____																	
		MRB (QSI042) Approval																	
		Completed By																	
		Lead hand / Supervisor Approval Verification																	
		QC / QA Coordinator Approval																	

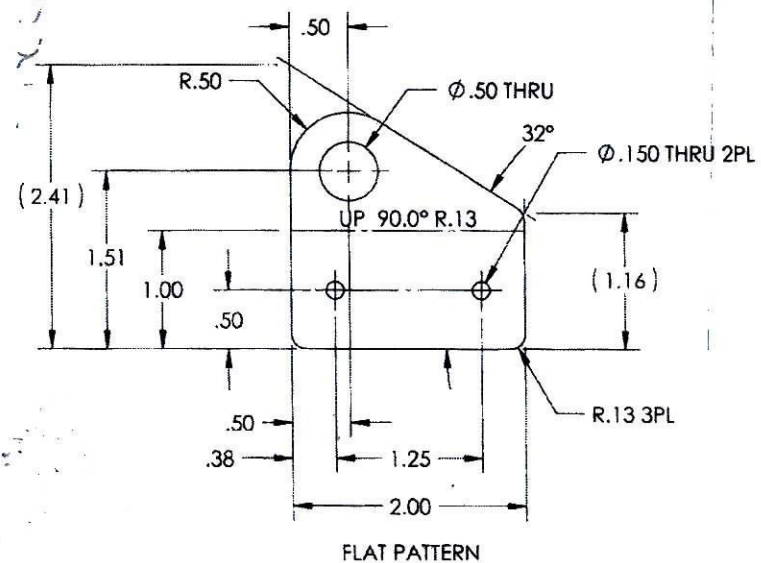
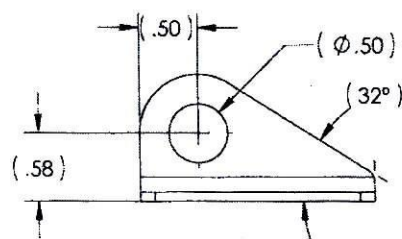
Root Cause <table style="width:100%;"> <tr><td>Environment</td><td>☐</td><td>Nc</td></tr> <tr><td>Design</td><td>☐</td><td>Of</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Of</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Su</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Tr</td></tr> <tr><td>Material</td><td>☐</td><td>U:</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Pr</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>R</td></tr> <tr><td>LOA</td><td>☐</td><td>P</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td></tr> </table>	Environment	☐	Nc	Design	☐	Of	Doc/Data	☐	Of	Equip/Tooling	☐	Su	Handling/Pre	☐	Tr	Material	☐	U:	Internal Transport	☐	Pr	Tribal Knowledge	☐	R	LOA	☐	P	Substation	☐	Process Improvement	Past Expiry Date	☐	Manufacturing Process	Misidentified	☐	Past Due	FAULT CATEGORY <table style="width:100%;"> <tr><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td></tr> <tr><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Dimensions</td></tr> <tr><td>☐</td><td>Grain</td><td>☐</td><td>Over/Under tolerance</td></tr> <tr><td>☐</td><td>Weld</td><td>☐</td><td>Part Incorrect</td></tr> <tr><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td></tr> <tr><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Part Moved</td></tr> <tr><td>☐</td><td>Off-set</td><td>☐</td><td>Drawing</td></tr> <tr><td>☐</td><td>Mislabeled</td><td>☐</td><td>Finish</td></tr> <tr><td>☐</td><td>Fit/Function</td><td>☐</td><td>Misread</td></tr> <tr><td>☐</td><td>Misaligned/off center</td><td>☐</td><td>Turning Sequence</td></tr> </table>	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Folio/Program	☐	Outside Dimensions	☐	Grain	☐	Over/Under tolerance	☐	Weld	☐	Part Incorrect	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Out of Sequence	☐	Part Moved	☐	Off-set	☐	Drawing	☐	Mislabeled	☐	Finish	☐	Fit/Function	☐	Misread	☐	Misaligned/off center	☐	Turning Sequence	Mfg Date: 12/28/17 Job No: 168246 Start up Operation OTHER : _____
Environment	☐	Nc																																																																												
Design	☐	Of																																																																												
Doc/Data	☐	Of																																																																												
Equip/Tooling	☐	Su																																																																												
Handling/Pre	☐	Tr																																																																												
Material	☐	U:																																																																												
Internal Transport	☐	Pr																																																																												
Tribal Knowledge	☐	R																																																																												
LOA	☐	P																																																																												
Substation	☐	Process Improvement																																																																												
Past Expiry Date	☐	Manufacturing Process																																																																												
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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ALL REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISION			
REV	DESCRIPTION	DATE	APPROVED



646.3716



FLAT PATTERN

NEXT ASSY IS:	ORIGINAL DATE	285-15-20	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
	DRAWN BY	10/28/20		
	CHECKED	10/28/20	SHEETMETAL	
	APPROVED	10/28/20		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMAL ±.01 3 PLACE DECIMAL ±.005 ANGLES ±.5°			THE 1 CASE OTHER	REV
			B 07/24/20	A
			SCALE: 1:125%	SHEET 7 OF 9

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038962

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038962

PO Date: 2/6/18

Due Date: 2/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
FEB 12 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170205	RBW6705G02631-3G-1	Lever Rigging Fork, T/R Actuator CLEAR ANODIZE (RED BARN) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Certificate of Conformity is required	Firmed	2/16/18	2 pcs 8x	0 pcs 7x	2 pcs AT 18/02/16	\$9.38/pcs	\$18.76
2	170188	RBW6705G02431-3G-1	Lever Rigging Fork -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	2/16/18	7 pcs 7x	0 pcs 7x	7 pcs AT 18/02/16	\$9.38/pcs	\$65.66
3	170797	RB T103311-101	Sleeve Tool -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	2/16/18	6 pcs 6x	0 pcs 6x	6 pcs AT 18/02/16	\$9.38/pcs	\$56.28
4	170590	RBE350A94-5201-20	Cartridge, Dummy, Fuel -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/16/18	6 pcs 6x	0 pcs 6x	6 pcs AT 18/02/16	\$13.55/pcs	\$81.30

Plex 2/12/18 10:28 AM dart.lavoie.chanta

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	171148	RBE703A95-0520-01-1	Quill -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/16/18	6 pcs	0 pcs	6 pcs	\$13.55/pcs	\$81.30
						✓ 6x		AT 18/02/16		
6	170554	647.0113	Strut Doubler Issue P/O to ATG : Hard anodize, Color Black and Prime as Per Dwg 647.0100 Rev. A	Firmed	2/28/18	16 pcs	0 pcs	16 pcs	\$12.80/pcs	\$204.80
						✓ 16x		AT 18/03/01		
7	170470	646.3715	Strut Doubler Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	2/28/18	24 pcs	0 pcs	24 pcs	\$7.30/pcs	\$175.20
						✓ 24x		AT 18/03/01		
8	169913	SWA6A-700	Wire Clamp -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	2/28/18	20 pcs	0 pcs	20 pcs	\$5.10/pcs	\$102.00
						✓ 20x		AT 18/02/16		
9	169727	SWA10A-700	Wire Clamp : IPP Rev A 17.11.08 New issue DP Verify DD -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	2/28/18	12 pcs	0 pcs	12 pcs	\$5.10/pcs	\$61.20
						✓ 12x		AT 18/02/16		
10	170474	646.3719	Doubler Issue P/O _____ ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	2/28/18	24 pcs	0 pcs	24 pcs	\$7.30/pcs	\$175.20
						✓ 24x		AT 18/03/01		
11	168246	646.3716	Gauge Bracket Issue P/O to ATG : _____ ATG, balck anodize and prime as per dwg 646.3716 Rev. A	Firmed	2/28/18	10 pcs	0 pcs	10 pcs	\$7.20/pcs	\$72.00
						✓ 10x		AT 18/03/01		
12	170472	646.3717	Doubler Issue P/O _____ ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	2/28/18	12 pcs	0 pcs	12 pcs	\$7.30/pcs	\$87.60
						✓ 12x		AT 18/03/01		
13	170473	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	2/28/18	30 pcs	0 pcs	30 pcs	\$5.00/pcs	\$150.00
						20x		AT 18/03/01		
Grand Total:										\$1,331.30

Order Notes



Plex 2/12/18 10:28 AM dart.lavoie.chanta



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914687

Date: 28-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
24 ea	Part: 646.3719 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22511		Rev: A PO: PO038962 Line: 10
10 ea	Part: 646.3716 Gauge Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22512		Rev: A PO: PO038962 Line: 11
12 ea	Part: 646.3717 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22513		Rev: A PO: PO038962 Line: 12
29 ea	Part: 646.3718 Custom Washer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22514		Rev: A PO: PO038962 Line: 13
16 ea	Part: 647.0113 Strut Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22515		Rev: A PO: PO038962 Line: 14
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914687

Date: 28-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	- .9 mils) per drawing. Job: 22507	PO: PO038962	Line: 6
24 ea	Part: 646.3715 Strut Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22508	PO: PO038962	Rev: A Line: 7
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>28/2/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			